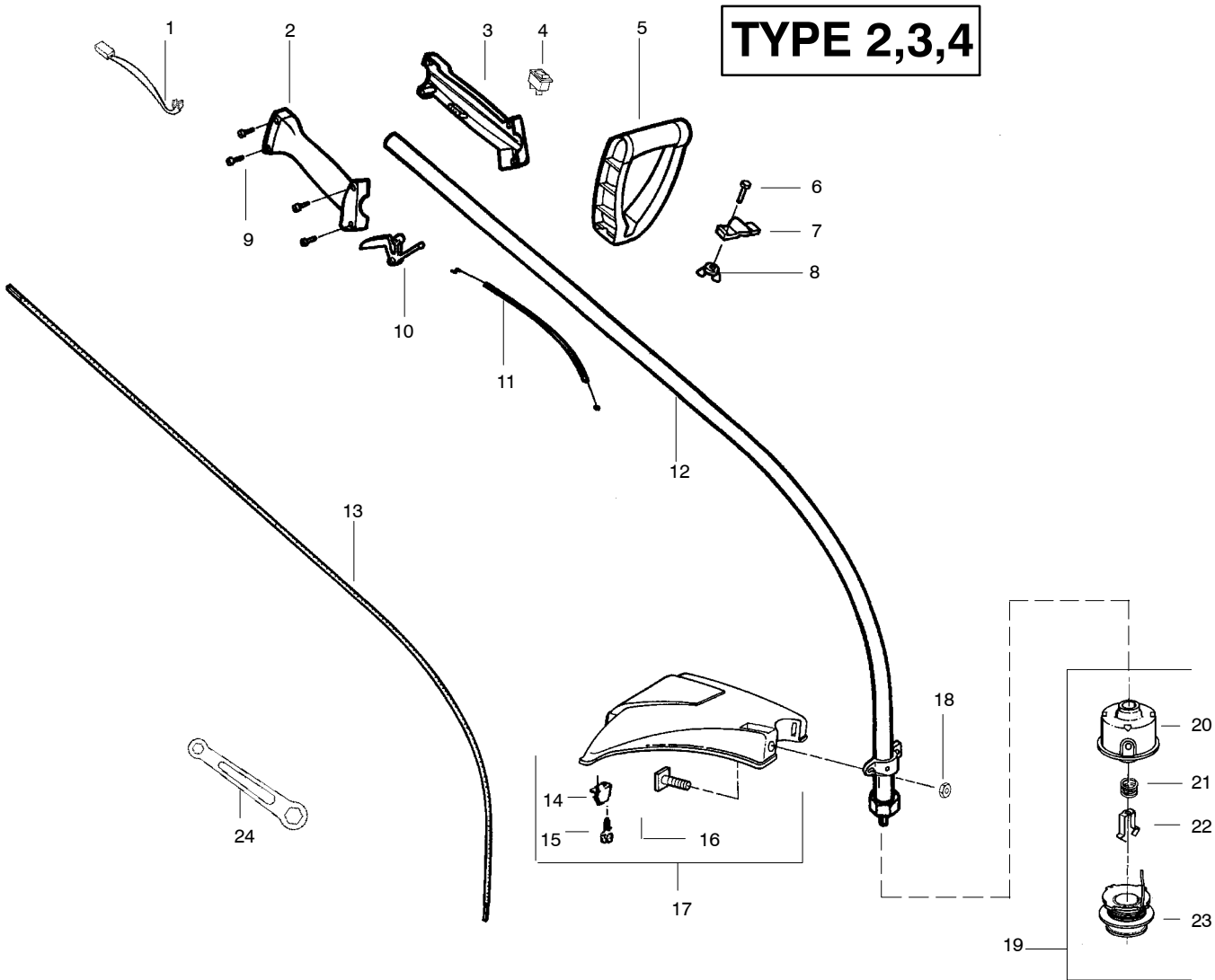


Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530054183	Ass'y. - Wire	19.	538248285	Cutting Head (Incl. 20-24)
2.	530038581	Throttle Hsg. (Right)	20.	530069690	Hub Ass'y.
3.	530095382	Throttle Hsg. (Left)	21.	530401464	Spring - Compression
4.	530069572	Kit - Switch	22.	530401466	Clip - Retainer
5.	530038708	Assist Handle	23.	530401467	Screw w/Washer - Head
6.	530015820	Bolt	24.	538248287	Spool w/Line
7.	530094742	Clamp - Handle			
8.	530016118	Wingnut			
9.	530016273	Screw - Throttle Hsg.			
10.	530038682	Trigger			
11.	530071548	Kit - Throttle			
12.	530071425	Kit - Drive Shaft Hsg. Ass'y			
13.	530095613	Drive Shaft - 45"			
14.	530052287	Line Limiter			
15.	530015966	Screw - Line Limiter			
16.	530015820	Bolt			
17.	530069686	Kit - Shield Ass'y. (Incl. 14, 15, 16 & 18)			
18.	530016118	Wingnut			
				Not Shown	
				-	Operator Manual
				530163337	Scan
				530163334	Euro

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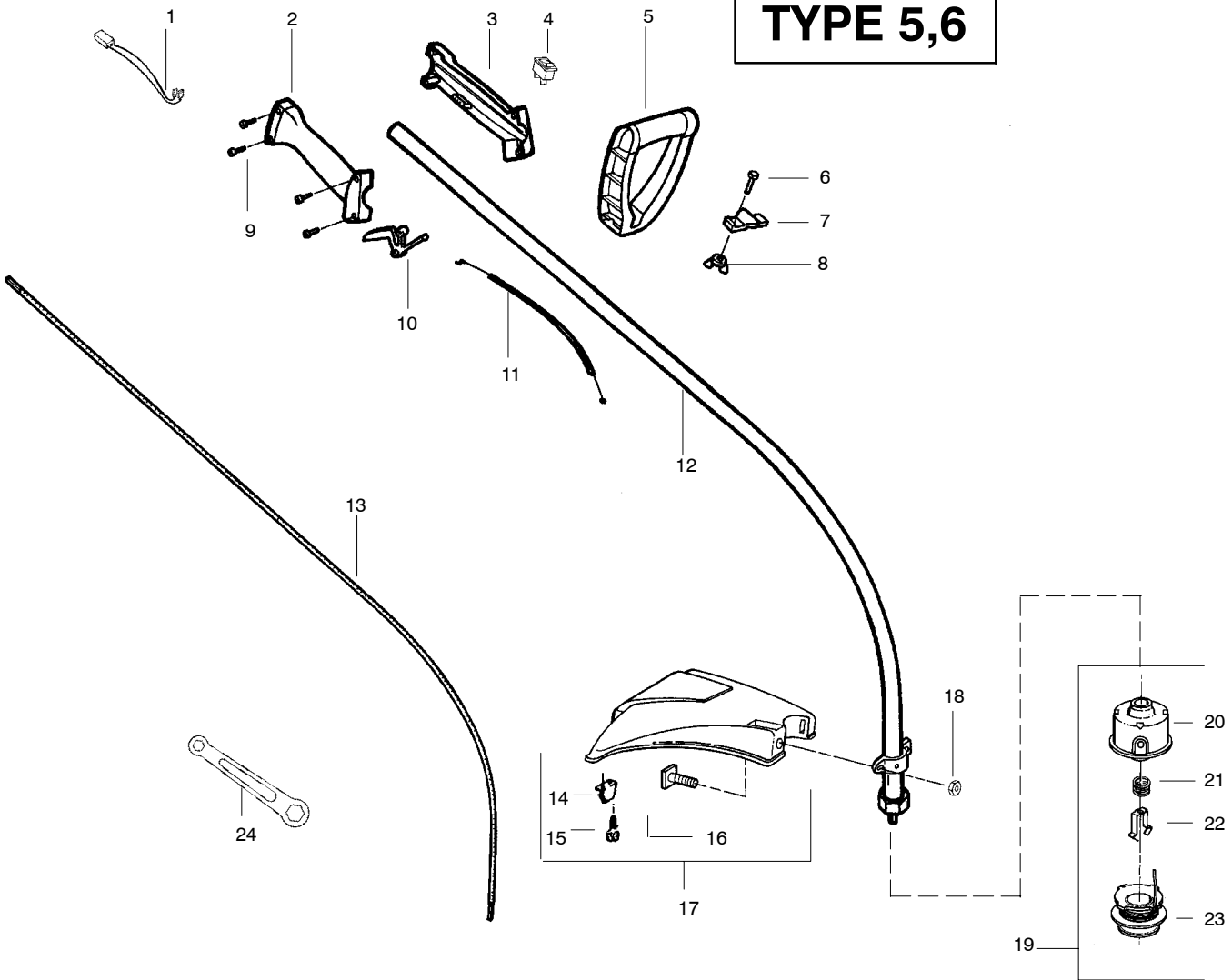


Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530054183	Ass'y. - Wire	19.	530095968	Cutting Head (Incl. 20-23)
2.	530038581	Throttle Hsg. (Right)	20.	530095770	Hub Ass'y.
3.	530095382	Throttle Hsg. (Left)	21.	530401958	Spring - Compression
4.	530069572	Kit - Switch	22.	530401957	Clip - Retainer
5.	530038708	Assist Handle	23.	530095434	Spool w/Line
6.	530015820	Bolt	24.	530056401	Wrench
7.	530094742	Clamp - Handle			
8.	530016152	Wingnut			
9.	530016273	Screw - Throttle Hsg.			
10.	530038682	Trigger			
11.	530071548	Kit - Throttle			
12.	530071313	Kit - Drive Shaft Hsg. Ass'y			
13.	530095613	Drive Shaft - Flex - 45"			
14.	530052286	Line Limiter			
15.	530015886	Screw - Line Limiter			
16.	530015820	Bolt			
17.	530071683	Kit - Shield Ass'y. (Incl. 14, 15, 16 & 18)			
18.	530015197	nut			
				Not Shown	
				-	Operator Manual
				530166186	Scan
				530166187	Euro
				530150312	Decal - Shaft Warning

✓ = NEW PART NUMBER FOR THIS IPL

★ = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)

TYPE 5,6

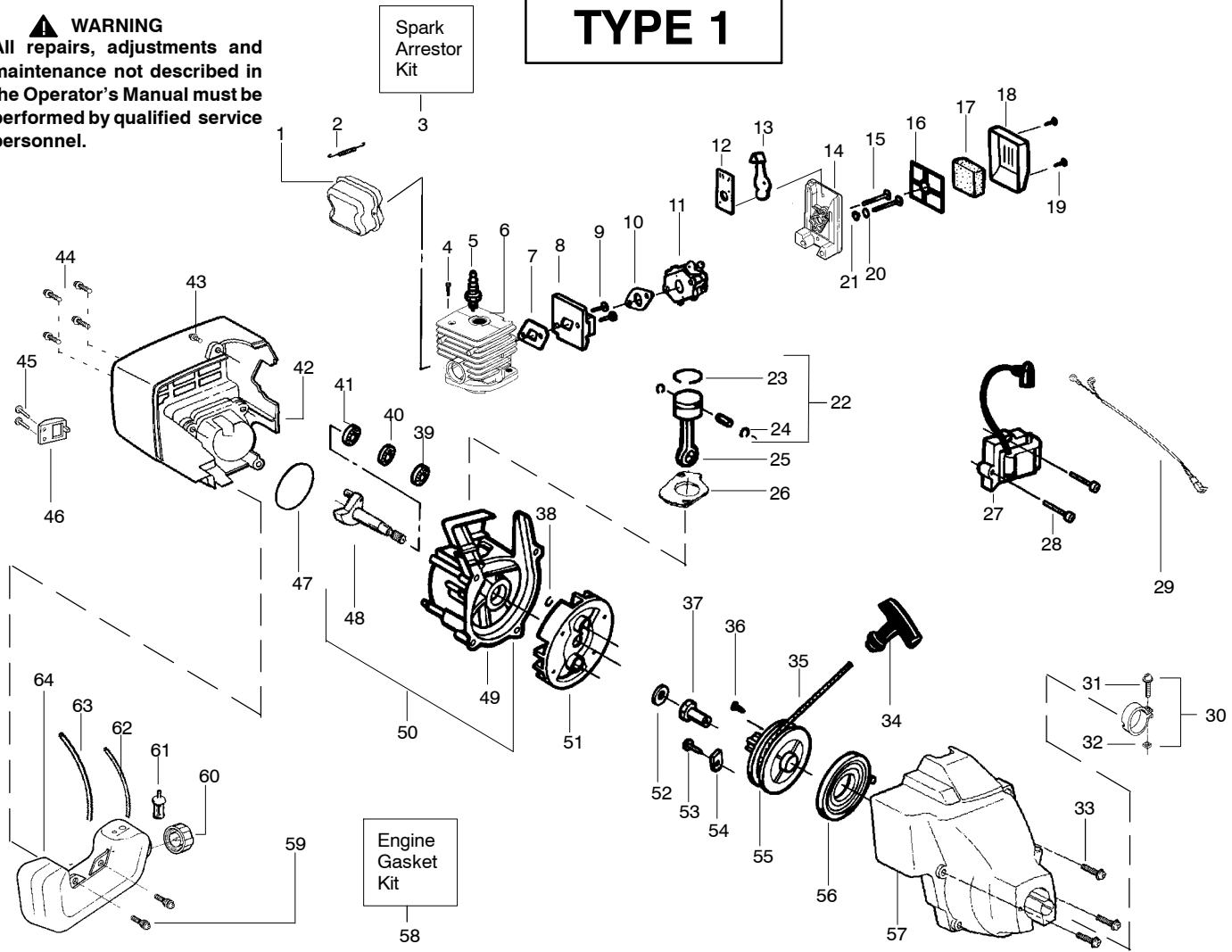


Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530054183	Ass'y. - Wire	19.	530095968	Cutting Head (Incl. 20 - 23)
2.	530038581	Throttle Hsg. (Right)	20.	530095770	Hub Ass'y.
3.	530095382	Throttle Hsg. (Left)	21.	530401958	Spring - Compression
4.	530069572	Kit - Switch	22.	530401957	Clip - Retainer
5.	530038708	Assist Handle	23.	530095434	Spool w/Line
6.	530015820	Bolt	24.	530056401	Wrench
7.	530094742	Clamp - Handle			
8.	530016152	Wingnut			
9.	530016273	Screw - Throttle Hsg.			
10.	530038682	Trigger			
11.	530071548	Kit - Throttle			
12.	545087806	Kit - Drive Shaft Hsg. Ass'y			
13.	530096275	Drive Shaft - Flex - 45"			
14.	530052286	Line Limiter			
15.	530015886	Screw - Line Limiter			
16.	530015820	Bolt			
17.	530071683	Kit - Shield Ass'y. (Incl. 14, 15, 16 & 18)			
18.	530015197	nut			
				Not Shown	
				-	Operator Manual
			↙	545123469	Scan
			↙	545123468	Euro
				530150312	Decal - Shaft Warning

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⚠ WARNING
All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.

TYPE 1

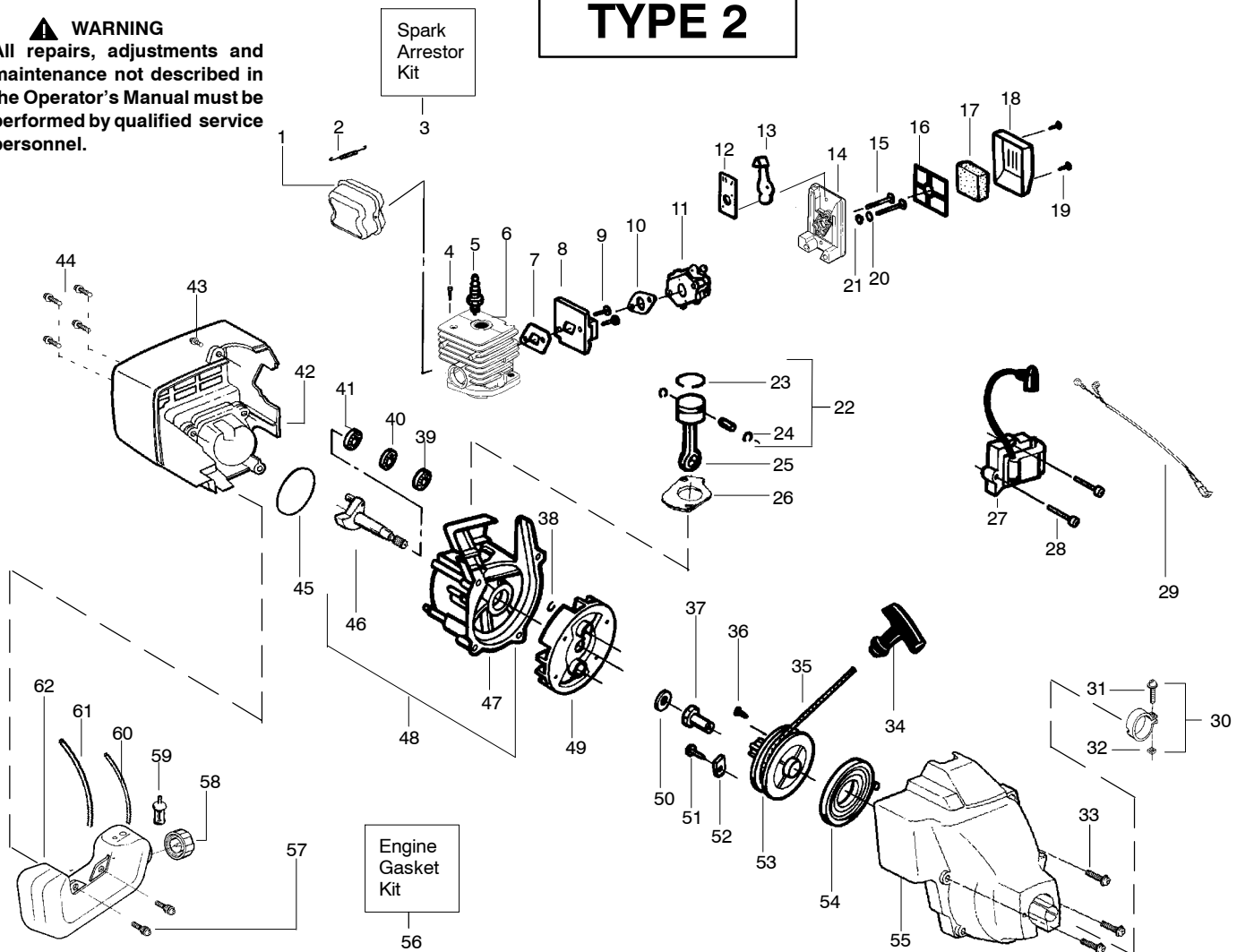


Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530069660	Kit - Muffler (incl. 2)	23.	530036404	Ring-Piston	46.	530037045	Guard-Muffler
2.	530042088	Spring-Muffler	24.	530015162	Retainer-Piston Pin	47.	530069616	O-Ring-C'case (kit)
3.	530069380	Kit-Spark Arrestor	25.	530069615	Assy-Connecting Rod	48.	530054753	Assy-Crankshaft
4.	530015953	Screw-Cylinder	26.	530069616	Gasket-Cylinder (kit)	49.	530071627	Kit-Crankcase (Incl. 39-41)
5.	Champion	Spark Plug (RCJ 6Y)	27.	530039163	Module-Ignition	50.	530071360	Assy-C'case & C'shaft (Incl. 38,48,49)
6.	530069619	Kit - Cylinder	28.	530015954	Screw	51.	530069886	Assy-Flywheel
7.	530069616	Gasket-Cyl/Carb.(kit)	29.	530049018	Assy-Switch Wire	52.	530015828	Washer-Flat
8.	530047659	Adaptor-Carb.	30.	530056365	Assy-Nose Cone Clamp (Incls. 31 & 32)	53.	530015775	Screw
9.	530016014	Screw	31.	530016381	Screw-Nose Cone	54.	530027523	Retainer
10.	530069616	Gasket-Carb.(kit)	32.	530016382	Nut-Nose Cone	55.	530069400	Kit-Starter Pulley (Incl. 36)
11.	---	Kit - Carburetor Ass'y (WA-226) (C1U-W7D)	33.	530015810	Screw	56.	530042085	Spring-Starter
12.	530038747	Plate-Choke Mounting	34.	530027569	Handle-Starter	57.	545081012	Kit-Fan Hsg. Assy.
13.	530038686	Shutter-Choke	35.	530069232	Kit - Rope	58.	530069616	Kit-Engine Gasket (Incl. 7,10,26,47)
14.	530052431	Box-Air	36.	530016080	Screw	59.	530016379	Retainer-Fuel Tank
15.	530016353	Screw	37.	530038604	Coupling-Drive	60.	530014347	Assy-Fuel Cap w/ret.
16.	530036569	Plate - Filter Support	38.	530015941	Retain. Ring-C'shaft	61.	530095646	Assy-Fuel Pickup
17.	530036575	Foam-Air Filter	39.	530055728	Bearing-Outer	62.	530069247	Kit-Fuel Line (Small)
18.	530036568	Cover-Air Filter	40.	530071615	Kit-C'case Seal	63.	530069216	Kit-Fuel Line (Large)
19.	530015880	Screw	41.	530032125	Bearing-Inner	64.	530049296	Assy-Fuel Tank (Incl. cap, fuel line, filter)
20.	530015852	Spacer-Choke	42.	530054295	Shroud-Rear			
21.	530015254	Washer	43.	530015934	Screw			
22.	530069621	Kit - Piston (Incl. 23, 24 & Pin)	44.	530015810	Screw			
			45.	530015675	Screw			

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TYPE 2

⚠ WARNING
All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.

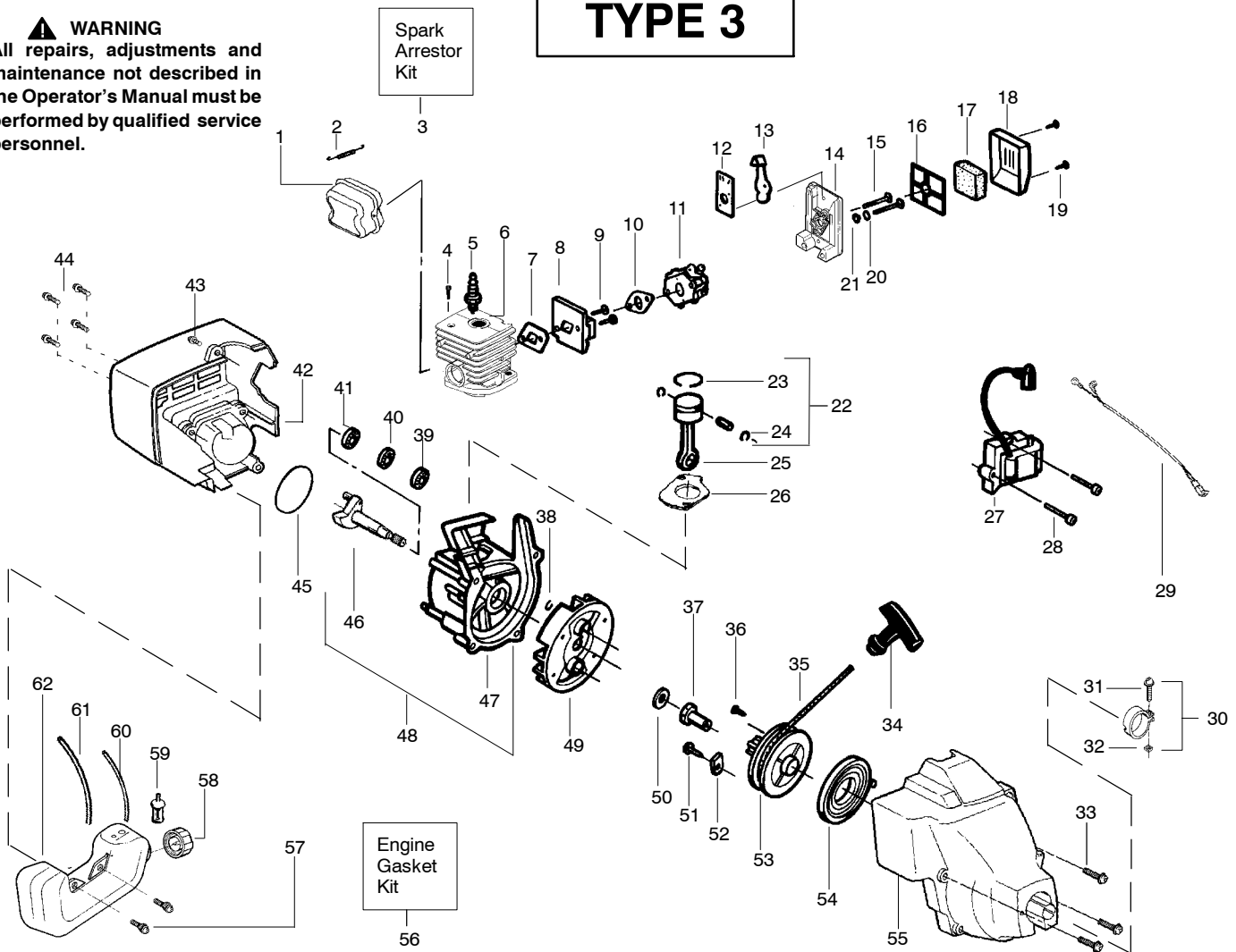


Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530069660	Kit - Muffler (incl. 2)	23.	530055120	Ring-Piston	45.	530071363	O-Ring-C'case (kit)
2.	530042088	Spring-Muffler	24.	530015162	Retainer-Piston Pin	46.	530054753	Assy-Crankshaft
3.	530069380	Kit-Spark Arrestor	25.	530069945	Assy-Connecting Rod	47.	530071627	Kit-Crankcase (Incl. 39-41)
4.	530015953	Screw-Cylinder	26.	530071363	Gasket-Cylinder (kit)	48.	530071624	Assy-C'case & C'shaft (Incl. 38,46,47)
5.	Champion	Spark Plug (RCJ 6Y)	27.	530039163	Module-Ignition	49.	530069886	Assy-Flywheel
6.	530012416	Cylinder	28.	530016357	Screw	50.	530015828	Washer-Flat
7.	530071363	Gasket-Cyl/Carb.(kit)	29.	530049018	Assy-Switch Wire	51.	530015775	Screw
8.	530056403	Adaptor-Carb.	30.	530056365	Assy-Nose Cone Clamp (Incls. 31 & 32)	52.	530027523	Retainer
9.	530016014	Screw	31.	530016381	Screw-Nose Cone	53.	530069400	Kit-Starter Pulley (Incl. 36)
10.	530071363	Gasket-Carb.(kit)	32.	530016382	Nut-Nose Cone	54.	530042085	Spring-Starter
11.	530071630	Kit - Carburetor Ass'y (C1U-W7D)	33.	530015810	Screw	55.	545081012	Kit-Fan Hsg. Assy.
12.	530038747	Plate-Choke Mounting	34.	530027569	Handle-Starter	56.	530071363	Kit-Engine Gasket (Incl. 7,10,26,45)
13.	530038686	Shutter-Choke	35.	530069232	Kit - Rope	57.	530016379	Retainer-Fuel Tank
14.	530052431	Box-Air	36.	530016080	Screw	58.	530014347	Assy-Fuel Cap w/ret.
15.	530016353	Screw	37.	530038604	Coupling-Drive	59.	530095646	Assy-Engine Gasket (Incl. 7,10,26,45)
16.	530036569	Plate - Filter Support	38.	530015941	Retain. Ring-C'shaft	60.	530069247	Kit-Fuel Line (Small)
17.	530036575	Foam-Air Filter	39.	530055728	Bearing-Outer	61.	530069216	Kit-Fuel Line (Large)
18.	530036568	Cover-Air Filter	40.	530071615	Kit-C'case Seal	62.	530049296	Assy-Fuel Tank (Incl. cap, fuel line, filter)
19.	530016349	Screw	41.	530032125	Bearing-Inner			
20.	530015852	Spacer-Choke	42.	530056548	Shroud-Rear			
21.	530015254	Washer	43.	530015934	Screw			
22.	530071357	Kit - Piston (Incl. 23, 24 & Pin)	44.	530015810	Screw			

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TYPE 3

⚠ WARNING
All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.

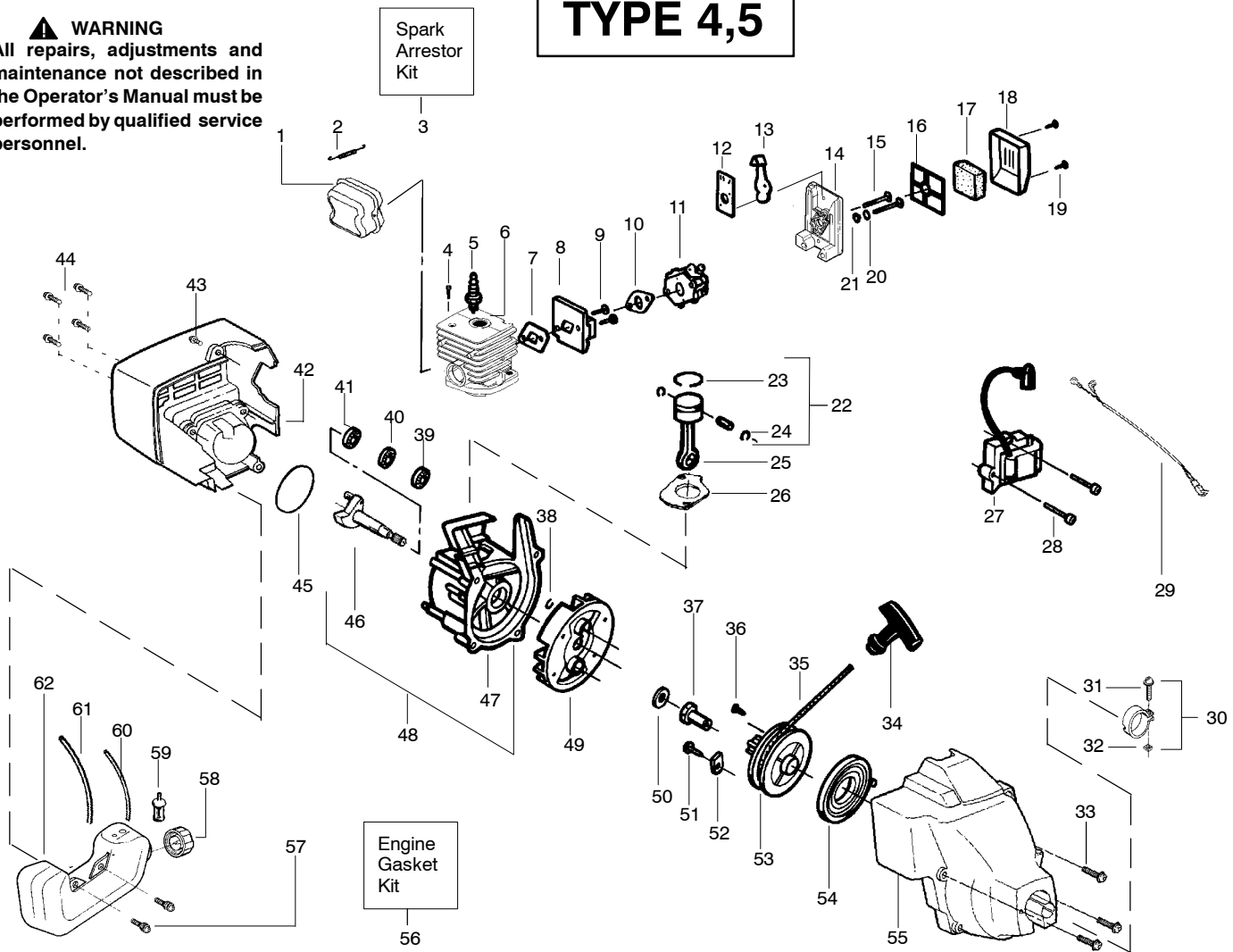


Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530069660	Kit - Muffler (incl. 2)	23.	530055120	Ring-Piston	45.	530071363	O-Ring-C'case (kit)
2.	530042088	Spring-Muffler	24.	530015162	Retainer-Piston Pin	46.	530054753	Assy-Crankshaft
3.	530069380	Kit-Spark Arrestor	25.	530069945	Assy-Connecting Rod	47.	530071627	Kit-Crankcase (Incl. 39-41)
4.	530015953	Screw-Cylinder	26.	530071363	Gasket-Cylinder (kit)	48.	530071624	Assy-C'case & C'shaft (Incl. 38,46,47)
5.	Champion	Spark Plug (RCJ 6Y)	27.	530039163	Module-Ignition	49.	530069886	Assy-Flywheel
6.	530012416	Cylinder	28.	530016357	Screw	50.	530015828	Washer-Flat
7.	530071363	Gasket-Cyl/Carb.(kit)	29.	530049018	Assy-Switch Wire	51.	530015775	Screw
8.	530056403	Adaptor-Carb.	30.	530056365	Assy-Nose Cone Clamp (Incls. 31 & 32)	52.	530027523	Retainer
9.	530016014	Screw	31.	530016381	Screw-Nose Cone	53.	530069400	Kit-Starter Pulley (Incl. 36)
10.	530071363	Gasket-Carb.(kit)	32.	530016382	Nut-Nose Cone	54.	530042085	Spring-Starter
11.	530071630	Kit - Carburetor Ass'y (C1U-W7D)	33.	530015810	Screw	55.	530071677	Assy-Fan Hsg.
12.	530038747	Plate-Choke Mounting	34.	530027569	Handle-Starter	56.	530071363	Kit-Engine Gasket (Incl. 7,10,26,45)
13.	530038686	Shutter-Choke	35.	530069232	Kit - Rope	57.	530016379	Retainer-Fuel Tank
14.	530052431	Box-Air	36.	530016080	Screw	58.	530014347	Assy-Fuel Cap w/ret.
15.	530016353	Screw	37.	530038604	Coupling-Drive	59.	530095646	Assy-Fuel Pickup
16.	530036569	Plate - Filter Support	38.	530015941	Retain. Ring-C'shaft	60.	530069247	Kit-Fuel Line (Small)
17.	530036575	Foam-Air Filter	39.	530055728	Bearing-Outer	61.	530069216	Kit-Fuel Line (Large)
18.	530036568	Cover-Air Filter	40.	530071615	Kit-C'case Seal	62.	530049296	Assy-Fuel Tank (Incl. cap, fuel line, filter)
19.	530016349	Screw	41.	530032125	Bearing-Inner			
20.	530015852	Spacer-Choke	42.	530057026	Shroud-Rear			
21.	530015254	Washer	43.	530015934	Screw			
22.	530071357	Kit - Piston (Incl. 23, 24 & Pin)	44.	530015810	Screw			

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TYPE 4,5

⚠ WARNING
All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.

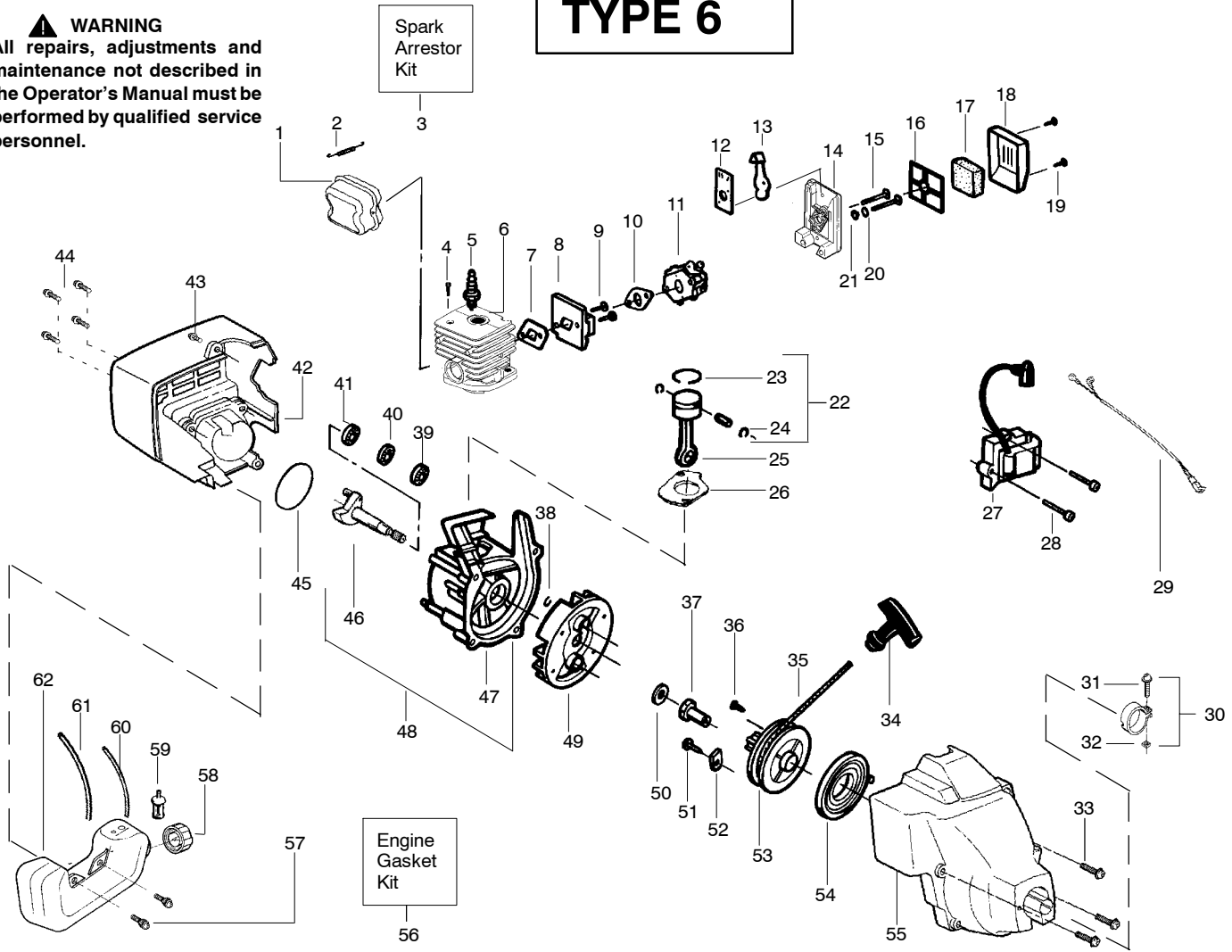


Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530069660	Kit - Muffler (incl. 2)	23.	530055120	Ring-Piston	45.	530071363	O-Ring-C'case (kit)
2.	530042088	Spring-Muffler	24.	530015162	Retainer-Piston Pin	46.	530054753	Assy-Crankshaft
3.	530069380	Kit-Spark Arrestor	25.	530069945	Assy-Connecting Rod	47.	530071627	Kit-Crankcase (Incl. 39-41)
4.	530015953	Screw-Cylinder	26.	530071363	Gasket-Cylinder (kit)	48.	530071624	Assy-C'case & C'shaft (Incl. 38,46,47)
5.	Champion	Spark Plug (RCJ 6Y)	27.	530039163	Module-Ignition	49.	530069886	Assy-Flywheel
6.	530012416	Cylinder	28.	530016357	Screw	50.	530015828	Washer-Flat
7.	530071363	Gasket-Cyl/Carb.(kit)	29.	530049018	Assy-Switch Wire	51.	530015775	Screw
8.	530057634	Adaptor-Carb.	30.	530056365	Assy-Nose Cone Clamp (Incls. 31 & 32)	52.	530027523	Retainer
9.	530016014	Screw	31.	530016381	Screw-Nose Cone	53.	530069400	Kit-Starter Pulley (Incl. 36)
10.	530071363	Gasket-Carb.(kit)	32.	530016382	Nut-Nose Cone	54.	530042085	Spring-Starter
11.	---	Kit - Carburetor Ass'y (C1U-W7D) (WT-631)	33.	530015810	Screw	55.	530071677	Assy-Fan Hsg.
12.	530038747	Plate-Choke Mounting	34.	530027569	Handle-Starter	56.	530071363	Kit-Engine Gasket (Incl. 7,10,26,45)
13.	530038686	Shutter-Choke	35.	530069232	Kit - Rope	57.	530016379	Retainer-Fuel Tank
14.	530052431	Box-Air	36.	530016080	Screw	58.	530014347	Assy-Fuel Cap w/ret.
15.	530016393	Screw	37.	530038604	Coupling-Drive	59.	530095646	Assy-Fuel Pickup
16.	530036569	Plate - Filter Support	38.	530015941	Retain. Ring-C'shaft	60.	530069247	Kit-Fuel Line (Small)
17.	530036575	Foam-Air Filter	39.	530055728	Bearing-Outer	61.	530069216	Kit-Fuel Line (Large)
18.	530036568	Cover-Air Filter	40.	530071615	Kit-C'case Seal	62.	530049296	Assy-Fuel Tank (Incl. cap, fuel line, filter)
19.	530016349	Screw	41.	530032125	Bearing-Inner			
20.	530015852	Spacer-Choke	42.	530057026	Shroud-Rear			
21.	530015254	Washer	43.	530015934	Screw			
22.	530071833	Kit - Piston (Incl. 23, 24 & Pin)	44.	530015810	Screw			

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TYPE 6

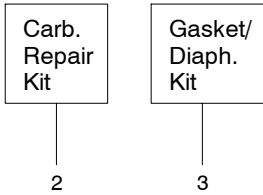
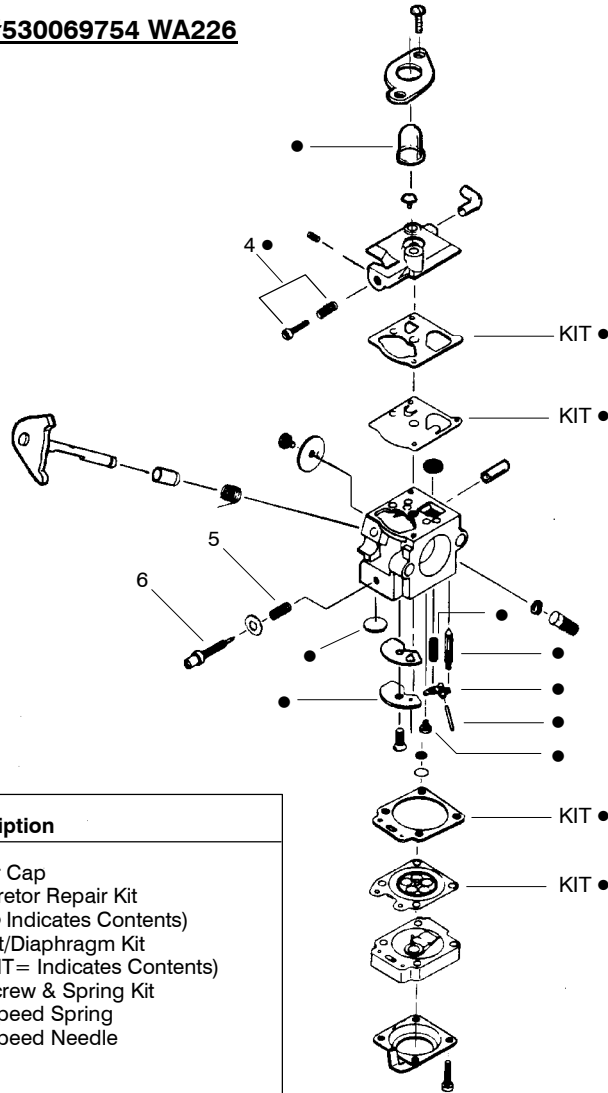
⚠ WARNING
All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.



Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530069660	Kit - Muffler (incl. 2)	23.	530055120	Ring-Piston	45.	530071363	O-Ring-C'case (kit)
2.	530042088	Spring-Muffler	24.	530015162	Retainer-Piston Pin	46.	530054753	Assy-Crankshaft
3.	530069380	Kit-Spark Arrestor	25.	530069945	Assy-Connecting Rod	47.	545050501	Assy-Crankcase (Incl. 39-41)
4.	530015953	Screw-Cylinder	26.	530071363	Gasket-Cylinder (kit)	48.	530071624	Assy-C'case & C'shaft (Incl. 38,46,47)
5.	Champion	Spark Plug (RCJ 6Y)	27.	530039163	Module-Ignition	49.	530069886	Assy-Flywheel
6.	530012416	Cylinder	28.	530016357	Screw	50.	530015828	Washer-Flat
7.	530071363	Gasket-Cyl/Carb.(kit)	29.	530049018	Assy-Switch Wire	51.	530015775	Screw
8.	530057634	Adaptor-Carb.	30.	530056365	Assy-Nose Cone Clamp (Incls. 31 & 32)	52.	530027523	Retainer
9.	530016014	Screw	31.	530016381	Screw-Nose Cone	53.	530069400	Kit-Starter Pulley (Incl. 36)
10.	530071363	Gasket-Carb.(kit)	32.	530016382	Nut-Nose Cone	54.	530042085	Spring-Starter
11.	---	Kit - Carburetor Ass'y (C1U-W7D)	33.	530015810	Screw	55.	530071677	Assy-Fan Hsg.
	530071630	(WT-631)	34.	530027569	Handle-Starter	56.	530071363	Kit-Engine Gasket (Incl. 7,10,26,45)
	530071635		35.	530069232	Kit - Rope			
12.	530038747	Plate-Choke Mounting	36.	530016080	Screw			
13.	530038686	Shutter-Choke	37.	530038604	Coupling-Drive			
14.	530052431	Box-Air	38.	530015941	Retain. Ring-C'shaft	57.	530016379	Retainer-Fuel Tank
15.	530016393	Screw	39.	530055728	Bearing-Outer	58.	530014347	Assy-Fuel Cap w/ret.
16.	530036569	Plate - Filter Support	40.	530071615	Kit-C'case Seal	59.	530095646	Assy-Fuel Pickup
17.	530036575	Foam-Air Filter	41.	530032125	Bearing-Inner	60.	530069247	Kit-Fuel Line (Small)
18.	530036568	Cover-Air Filter	42.	530057026	Shroud-Rear	61.	530069216	Kit-Fuel Line (Large)
19.	530016349	Screw	43.	530015934	Screw	62.	530049296	Assy-Fuel Tank (Incl. cap, fuel line, filter)
20.	530015852	Spacer-Choke	44.	530015810	Washer			
21.	530015254	Screw						
22.	530071833	Kit - Piston (Incl. 23, 24 & Pin)						

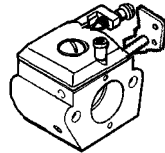
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Carburetor Assembly #530069754 WA226



Ref.	Part No.	Description
1.	530038403	Limiter Cap
2.	530069842	Carburetor Repair Kit (● Indicates Contents)
3.	530069844	Gasket/Diaphragm Kit (KIT= Indicates Contents)
4.	530035296	Idle Screw & Spring Kit
5.	530035342	Low Speed Spring
6.	530035341	Low Speed Needle

Kit - Carburetor Assembly No. 530071630 - C1U-W7D
Kit - Carburetor Assembly No. 530071635 - WT-631



Note: No Repair kits are available for this carburetor, please order the complete assembly part number.