

**WARNING**  
 All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.

**TYPE 1,2,3,4**

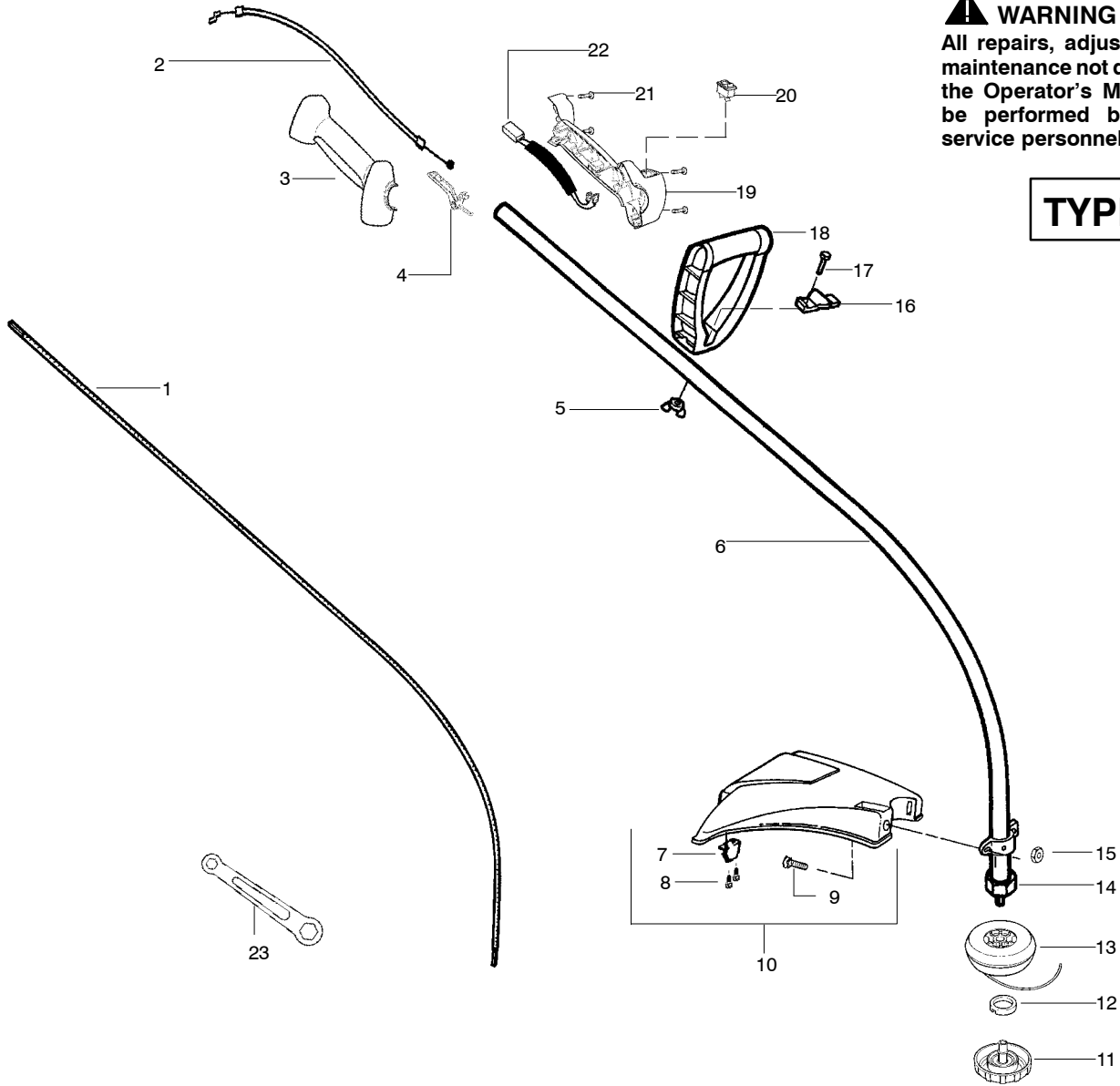
Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530053614	Shaft-Flex	17.	530015820	Bolt-Handle/Shield
2.	530055159	Assy-Throttle Cable	18.	530094673	Handle-Assist
3.	530054990	Hsg.-Throttle (Right)	19.	530056425	Hsg.-Throttle (Left)
4.	530038682	Trigger	20.	530069572	Kit-Switch
5.	530016152	Wingnut-Handle/Shield	21.	530016179	Screw
6.	530071538	Kit-Drive Shaft Hsg. Assy.	22.	530049072	Assy-Front Wire
7.	530052287	Limiters-Line	23.	530056401	Wrench
8.	530015814	Screw-Line Limiter	Not Shown		
9.	530015820	Bolt-Handle/Shield		-	Operator Manual
10.	530071724	Kit-Shield Ass'y. (Incl. 7,8,9 & 15)		530163952	Scan
11.	530054222	Assy-Cap		530163953	Euro
12.	530403949	Guide-Line		530163954	Slov.
13.	530095935	Assy.-Wound hub		530150312	Decal-Shaft Warning
14.	530094543	Dust Cup		530038973	Decal-Handle Space
15.	530015197	Nut			
16.	530094847	Clamp-Handle			

✓ = NEW PART NUMBER FOR THIS IPL

\* = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)

**⚠ WARNING**  
All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.

**TYPE 5**



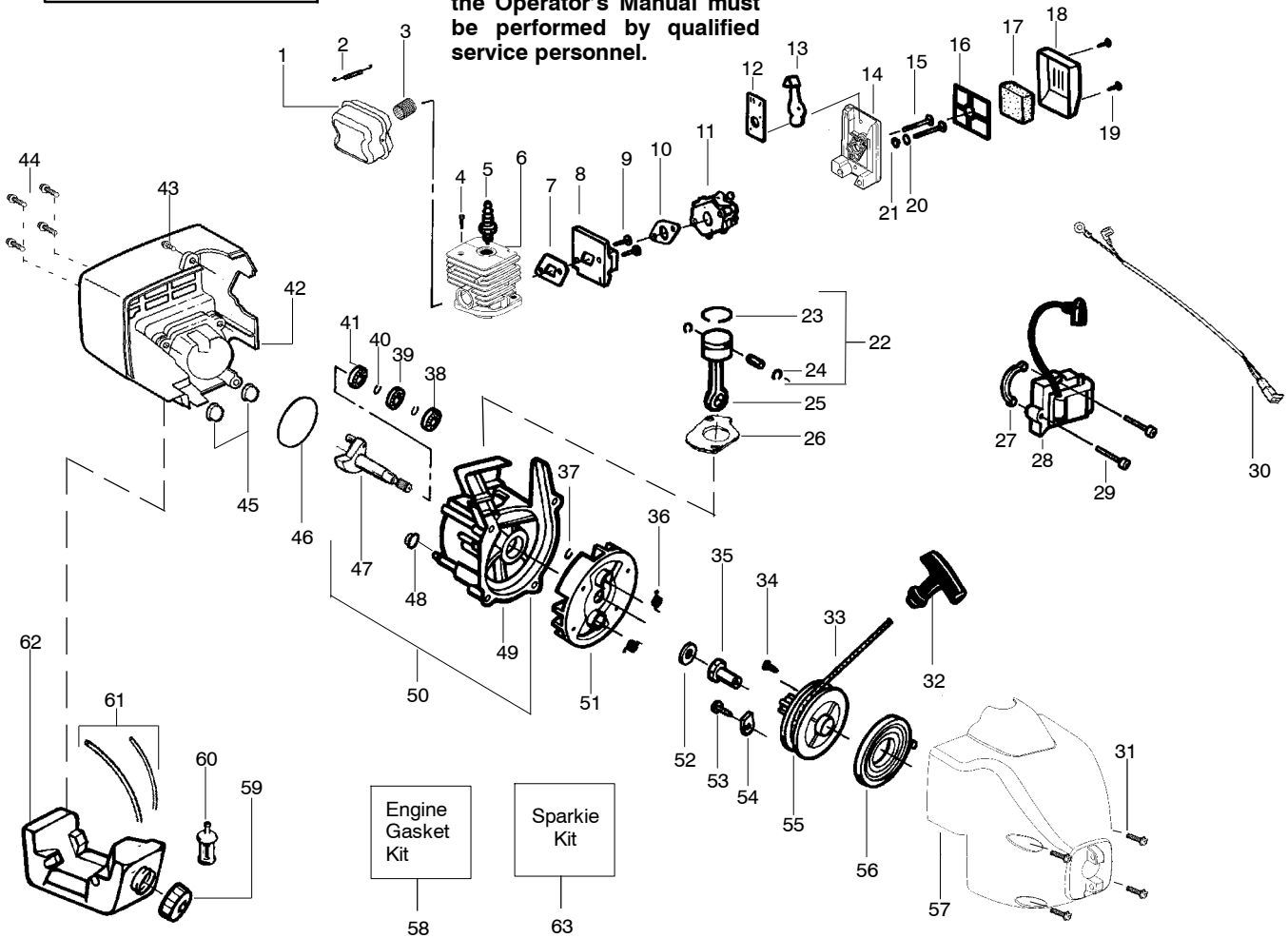
Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530053614	Shaft-Flex	17.	530015820	Bolt-Handle/Shield
2.	530055546	Assy-Throttle Cable	18.	530094673	Handle-Assist
3.	530054990	Hsg.-Throttle (Right)	19.	530056425	Hsg.-Throttle (Left)
4.	530038682	Trigger	20.	530069572	Kit-Switch
5.	530016152	Wingnut-Handle/Shield	21.	530016179	Screw
6.	530071538	Kit-Drive Shaft Hsg. Assy.	22.	530049072	Assy-Front Wire
7.	530052287	Limiters-Line	23.	530056401	Wrench
8.	530015814	Screw-Line Limiter	Not Shown		
9.	530015820	Bolt-Handle/Shield		-	Operator Manual
10.	530071724	Kit-Shield Ass'y. (Incl. 7,8,9 & 15)		545123455	Scan
11.	530054222	Assy-Cap		545123456	Euro
12.	530403949	Guide-Line		545123454	Slov.
13.	530095935	Assy.-Wound hub		577924401	Decal-Shaft Warning
14.	530094543	Dust Cup			
15.	530015197	Nut			
16.	530094847	Clamp-Handle			

✓ = NEW PART NUMBER FOR THIS IPL

★ = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)

**TYPE 1**

**⚠ WARNING**  
**All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.**



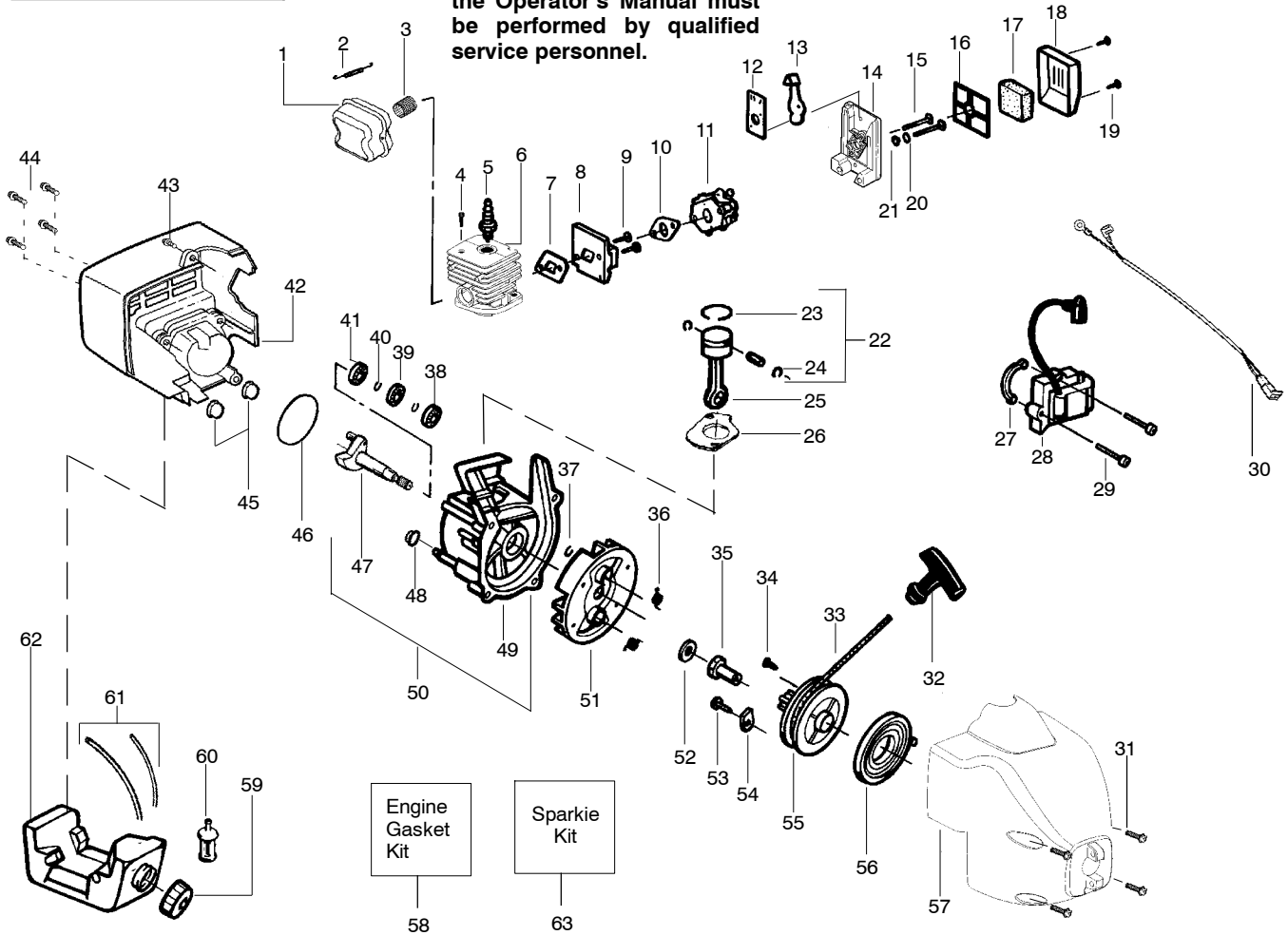
Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530071390	Kit - Muffler (incl. 2,3)	24.	530015162	Ret.-Piston Pin	48.	530036792	Isolator-C'Case
2.	530042088	Spring-Muffler	25.	530069945	Kit-Conn. Rod Ass'y.	49.	530012414	Assy-Crankcase
3.	530071391	Screen-Spark Arrestor	26.	530071535	Gasket-Cylinder (Kit)			(Incl. 38-41)
4.	530015953	Screw-Cylinder	27.	530036145	Spacer-Module	50.	530071337	Assy-C'case & C'shaft
5.	Champion	Spark Plug (RCJ 8Y)	28.	530039211	Module-Ignition			(Incl. 37,47,49)
6.	530071359	Kit - Cylinder	29.	530015954	Screw	51.	530069886	Assy-Flywheel
7.	530071535	Gasket-Cyl./Carb.(Kit)	30.	530047278	Assy-Switch Wire	52.	530015828	Washer-Flat
8.	530069758	Kit - Carb. Adaptor	31.	530015810	Screw	53.	530015775	Screw
9.	530016014	Screw	32.	530027569	Handle-Starter	54.	530053985	Retainer-Pulley
10.	530071535	Gasket-Carb. (Kit)	33.	530071542	Kit - Rope	55.	530071536	Kit-Starter Pulley
11.	530069754	Kit - Carburetor Ass'y (Incl. Limiter Cap)	34.	530016326	Screw			(Incl. 34)
12.	530038747	Plate-Choke Mounting	35.	530027953	Coupling-Drive	56.	530042086	Spring-Starter
13.	530035499	Shutter-Choke	36.	530023817	Spring-Starter Dog	57.	530071526	Assy. - Fan Housing
14.	530052431	Box-Air	37.	530015941	Retain. Ring-C'shaft	58.	530071535	Kit-Engine Gasket
15.	530015887	Screw	38.	530032124	Bearing-Outer			(Incl. 7,10,26,46)
16.	530036569	Plate - Filter Support	39.	530019179	Seal-C'case	59.	530014347	Assy-Fuel Cap
17.	530036575	Air Filter- Foam	40.	530015945	Retainer Ring-C'case	60.	530095646	Assy-Fuel Pickup
18.	530054414	Cover-Air Filter	41.	530032125	Bearing-Inner	61.	530069599	Kit-Fuel Line
19.	530015892	Screw	42.	530054299	Shroud-Rear	62.	530049933	Assy-Fuel Tank
20.	530015852	Spacer-Choke	43.	530015934	Screw			(Incl. cap, lines,filter)
21.	530015254	Washer	44.	530015810	Screw	63.	507475326	Kit-Sparkie (Incl. spring term. & boot)
22.	530071357	Kit - Piston (Incl. 23, 24 & Pin)	45.	530036793	Isolator-Shroud			
23.	530055120	Ring-Piston	46.	530071535	O-Ring-C'case/Shrd (Kit)			
			47.	530012413	Assy-Crankshaft			

✓ = NEW PART NUMBER FOR THIS IPL

★ = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)

**TYPE 2**

**⚠ WARNING**  
**All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.**



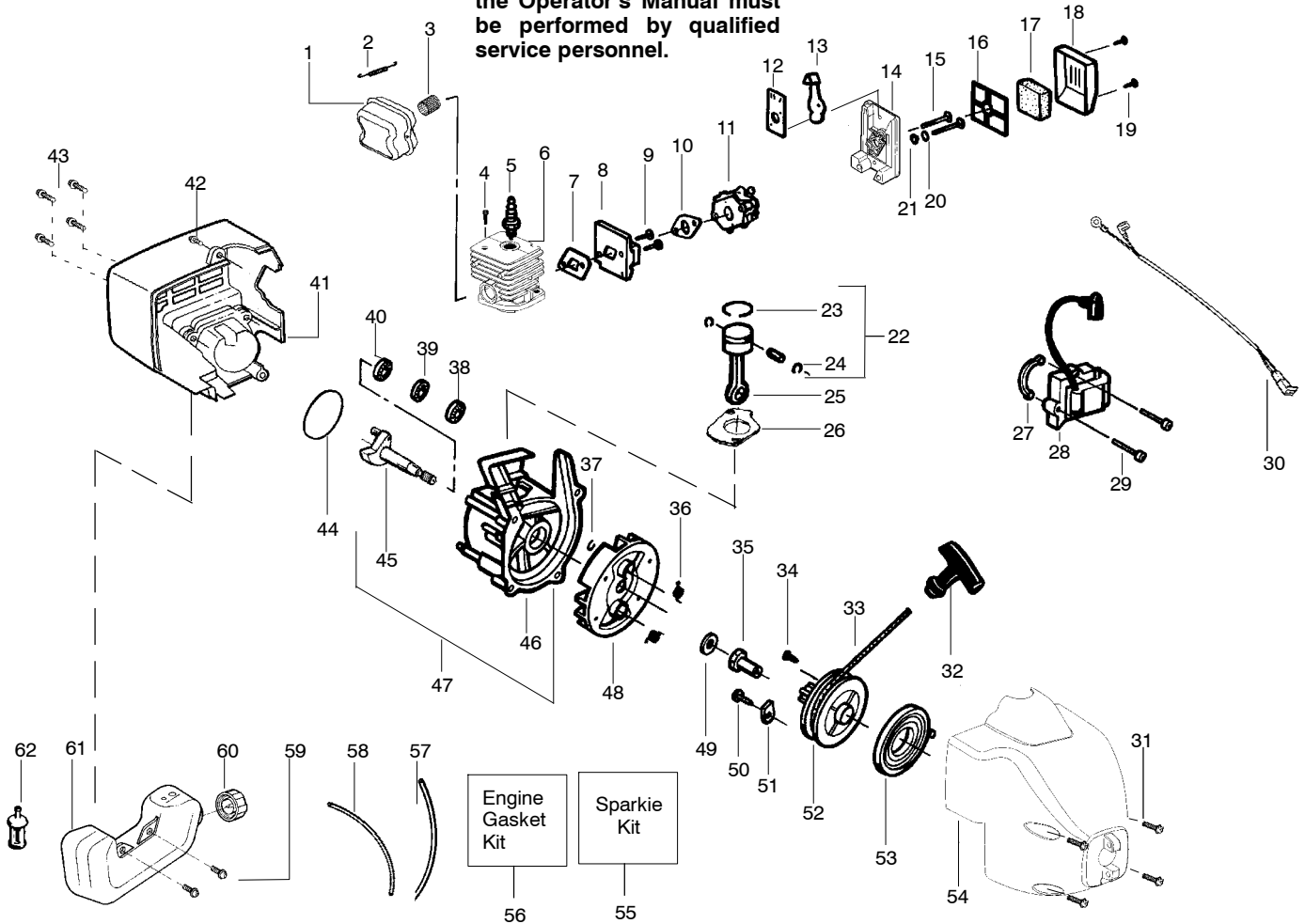
Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530071390	Kit - Muffler (incl. 2,3)	24.	530015162	Ret.-Piston Pin	48.	530036792	Isolator-C'Case
2.	530042088	Spring-Muffler	25.	530069615	Kit-Conn. Rod Ass'y.	49.	530012414	Assy-Crankcase (Incl. 38-41)
3.	530071391	Screen-Spark Arrestor	26.	530069616	Gasket-Cylinder (Kit)	50.	530071337	Assy-C'case & C'shaft (Incl. 37,47,49)
4.	530015953	Screw-Cylinder	27.	530036145	Spacer-Module	51.	530069886	Assy-Flywheel
5.	Champion	Spark Plug (RCJ 8Y)	28.	530039211	Module-Ignition	52.	530015828	Washer-Flat
6.	530069757	Kit - Cylinder	29.	530015954	Screw	53.	530015775	Screw
7.	530069616	Gasket-Cyl./Carb.(Kit)	30.	530047278	Assy-Switch Wire	54.	530053985	Retainer-Pulley
8.	530069758	Kit - Carb. Adaptor	31.	530015810	Screw	55.	530071536	Kit-Starter Pulley (Incl. 34)
9.	530016014	Screw	32.	530027569	Handle-Starter	56.	530042086	Spring-Starter
10.	530069616	Gasket-Carb. (Kit)	33.	530071542	Kit - Rope	57.	530071526	Assy. - Fan Housing
11.	530069754	Kit - Carburetor Ass'y (Incl. Limiter Cap)	34.	530016326	Screw	58.	530069616	Kit-Engine Gasket (Incl. 7,10,26,46)
12.	530038747	Plate-Choke Mounting	35.	530027953	Coupling-Drive	59.	530014347	Assy-Fuel Cap
13.	530035499	Shutter-Choke	36.	530023817	Spring-Starter Dog	60.	530095646	Assy-Fuel Pickup
14.	530052431	Box-Air	37.	530015941	Retain. Ring-C'shaft	61.	530069599	Kit-Fuel Line
15.	530015887	Screw	38.	530032124	Bearing-Outer	62.	530049933	Assy-Fuel Tank (Incl. cap, lines,filter)
16.	530036569	Plate - Filter Support	39.	530019179	Seal-C'case	63.	507475326	Kit-Sparkie (Incl. spring term. & boot)
17.	530036575	Air Filter- Foam	40.	530015945	Retainer-Ring-C'case			
18.	530054414	Cover-Air Filter	41.	530032125	Bearing-Inner			
19.	530015892	Screw	42.	530054299	Shroud-Rear			
20.	530015852	Spacer-Choke	43.	530015886	Screw			
21.	530015254	Washer	44.	530015810	Screw			
22.	530069987	Kit - Piston (Incl. 23, 24 & Pin)	45.	530036793	Isolator-Shroud			
23.	530055120	Ring-Piston	46.	530069616	O-Ring-C'case/Shrd (Kit)			
			47.	530012413	Assy-Crankshaft			

✓ = NEW PART NUMBER FOR THIS IPL

\* = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)

**TYPE 3**

**WARNING**  
All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.



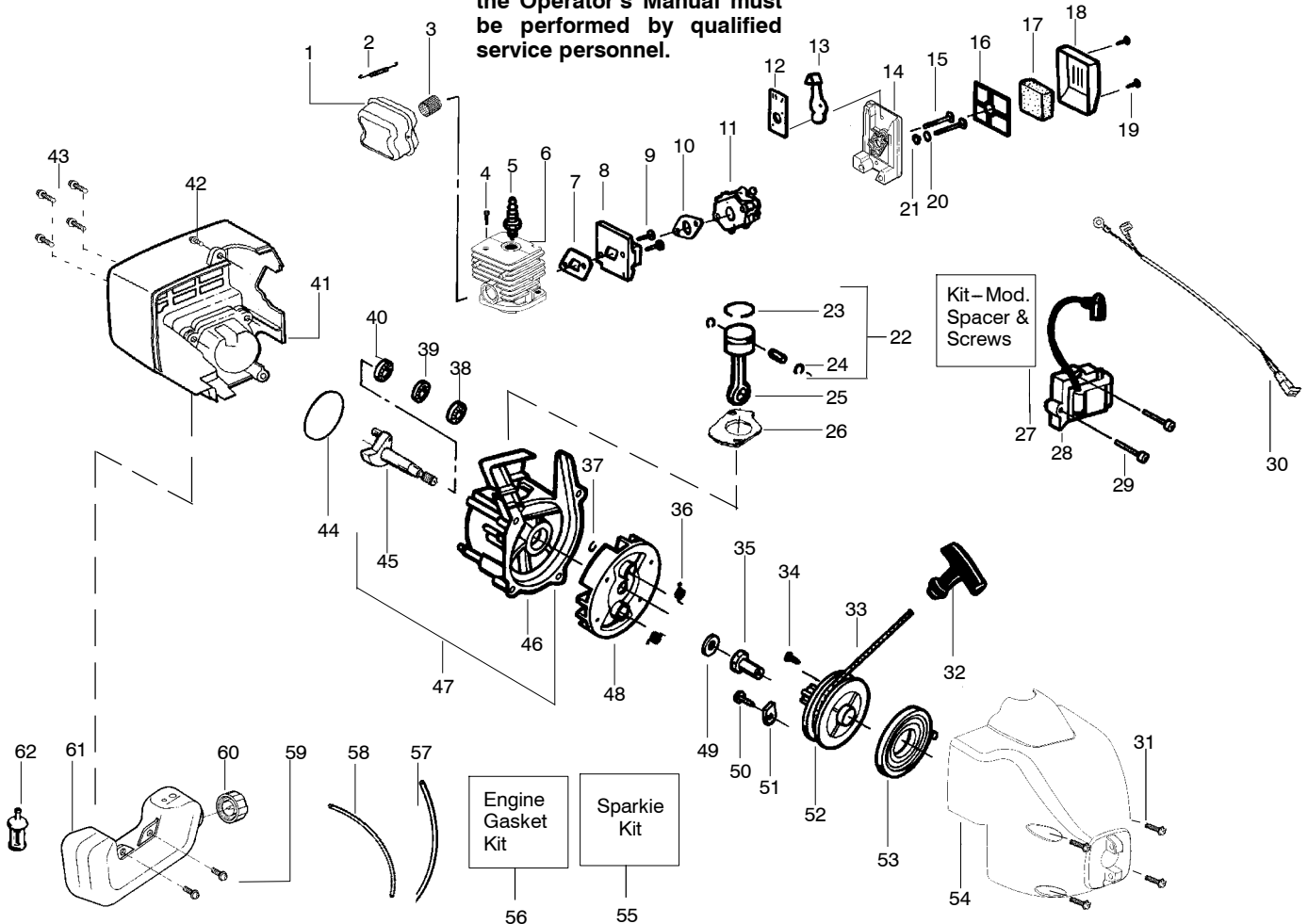
Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530071390	Kit - Muffler (incl. 2,3)	23.	530055120	Ring-Piston	46.	530012491	Assy-Crankcase (Incl. 38-40)
2.	530042088	Spring-Muffler	24.	530015162	Ret.-Piston Pin	47.	530071337	Assy-C'case & C'shaft (Incl. 37,45,46)
3.	530071391	Screen-Spark Arrestor	25.	530069615	Kit-Conn. Rod Ass'y.	48.	530069886	Assy-Flywheel
4.	530015953	Screw-Cylinder	26.	530069616	Gasket-Cylinder (Kit)	49.	530015828	Washer-Flat
5.	Champion	Spark Plug (RCJ6Y)	27.	530036145	Spacer-Module	50.	530015775	Screw
6.	530069757	Kit - Cylinder	28.	530039211	Module-Ignition	51.	530053985	Retainer-Pulley
7.	530069616	Gasket-Cyl./Carb.(Kit)	29.	530015954	Screw	52.	530071536	Kit-Starter Pulley (Incl. 34)
8.	530069758	Kit - Carb. Adaptor	30.	530047278	Assy-Switch Wire	53.	530042086	Spring-Starter
9.	530016014	Screw	31.	530015810	Screw	54.	530071526	Assy. - Fan Housing
10.	530069616	Gasket-Carb. (Kit)	32.	530027569	Handle-Starter	55.	507475326	Kit-Sparkie (Incl. spring term. & boot)
11.	---	Kit - Carburetor Ass'y (WA-226)	33.	530071542	Kit - Rope	56.	530069616	Kit-Engine Gasket (Incl. 7,10,26,44)
	530071635	(WT-631)	34.	530016326	Screw	57.	530069216	Kit-Fuel Line(large)
12.	530038747	Plate-Choke Mounting	35.	530027953	Coupling-Drive	58.	530069247	Kit-Fuel Line(small)
13.	530035499	Shutter-Choke	36.	530023817	Spring-Starter Dog	59.	530016379	Retainer-Tank
14.	530052431	Box-Air	37.	530015941	Retain. Ring-C'shaft	60.	530014347	Assy-Fuel Cap
15.	530015887	Screw	38.	530055728	Bearing-Outer	61.	530056731	Assy-Fuel Tank (Incl. cap, lines,filter)
16.	530036569	Plate - Filter Support	39.	530071615	Kit-C'case Seal	62.	530095646	Assy-Fuel Pickup
17.	530036575	Air Filter- Foam	40.	530032125	Bearing-Inner			
18.	530054414	Cover-Air Filter	41.	530056548	Shroud-Rear			
19.	530015892	Screw	42.	530015886	Screw			
20.	530015852	Spacer-Choke	43.	530015810	Screw			
21.	530015254	Washer	44.	530071535	O-Ring-C'case/Shrd (Kit)			
22.	530069987	Kit - Piston (Incl. 23, 24 & Pin)	45.	530012413	Assy-Crankshaft			

✓ = NEW PART NUMBER FOR THIS IPL

\* = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)

**TYPE 4**

**WARNING**  
All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.



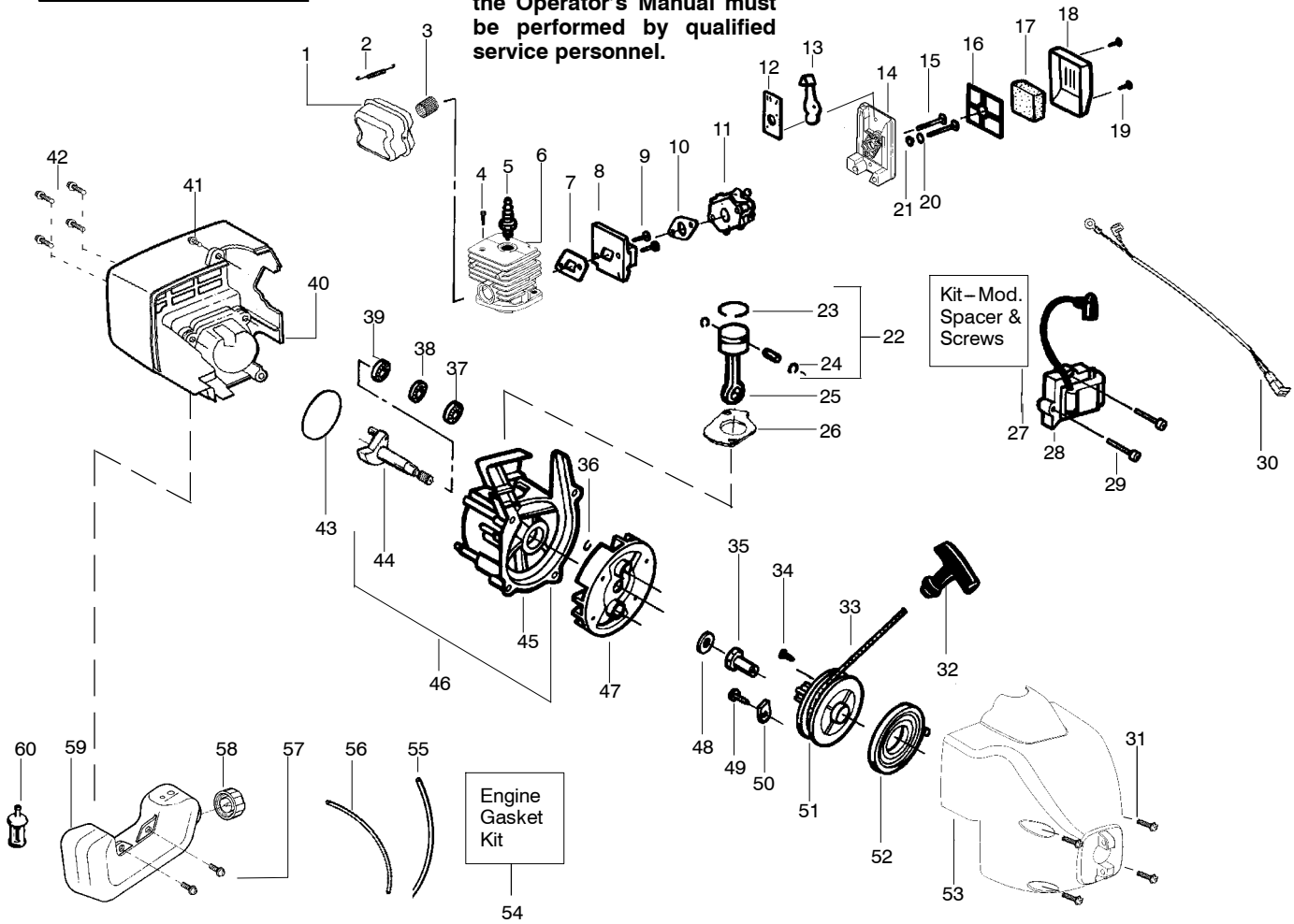
Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530071390	Kit - Muffler (incl. 2,3)	23.	530055120	Ring-Piston	46.	530071627	Assy-Crankcase (Incl. 38-40)
2.	530042088	Spring-Muffler	24.	530015162	Ret.-Piston Pin	47.	530071675	Assy-C'case & C'shaft (Incl. 37,45,46)
3.	530071391	Screen-Spark Arrestor	25.	530069615	Kit-Conn. Rod Ass'y.	48.	530069886	Assy-Flywheel
4.	530015953	Screw-Cylinder	26.	530069616	Gasket-Cylinder (Kit)	49.	530015828	Washer-Flat
5.	Champion	Spark Plug (RCJ6Y)	27.	530071731	Kit-Module Spacer & Screws	50.	530015775	Screw
6.	530012376	Cylinder	28.	530039211	Module-Ignition	51.	530053985	Retainer-Pulley
7.	530069616	Gasket-Cyl./Carb.(Kit)	29.	530016357	Screw	52.	530071536	Kit-Starter Pulley (Incl. 34)
8.	530069758	Kit - Carb. Adaptor	30.	530047278	Assy-Switch Wire	53.	530042086	Spring-Starter
9.	530016014	Screw	31.	530015810	Screw	54.	530071527	Assy. - Fan Housing
10.	530069616	Gasket-Carb. (Kit)	32.	530027569	Handle-Starter	55.	507475326	Kit-Sparkie (Incl. spring term. & boot)
11.	---	Kit - Carburetor Ass'y (WA-226) (WT-631)	33.	530071542	Kit - Rope	56.	530069616	Kit-Engine Gasket (Incl. 7,10,26,44)
	530071635		34.	530016391	Screw	57.	530069216	Kit-Fuel Line(large)
	530038747	Plate-Choke Mounting	35.	530027953	Coupling-Drive	58.	530069247	Kit-Fuel Line(small)
	530035499	Shutter-Choke	36.	530023817	Spring-Starter Dog	59.	530016379	Retainer-Tank
	530052431	Box-Air	37.	530015941	Retain. Ring-C'shaft	60.	530014347	Assy-Fuel Cap
	530015887	Screw	38.	530055728	Bearing-Outer	61.	530056731	Assy-Fuel Tank (Incl. cap, lines,filter)
	530036569	Plate - Filter Support	39.	530071615	Kit-C'case Seal	62.	530095646	Assy-Fuel Pickup
	530036575	Air Filter- Foam	40.	530032125	Bearing-Inner			
	530054414	Cover-Air Filter	41.	530057026	Shroud-Rear			
	530015892	Screw	42.	530015886	Screw			
	530015852	Spacer-Choke	43.	530015810	Screw			
	530015254	Washer	44.	530069616	O-Ring-C'case/Shrd (Kit)			
22.	530069987	Kit - Piston (Incl. 23, 24 & Pin)	45.	530012413	Assy-Crankshaft			

✓ = NEW PART NUMBER FOR THIS IPL

★ = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)

# TYPE 5

**⚠ WARNING**  
**All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.**

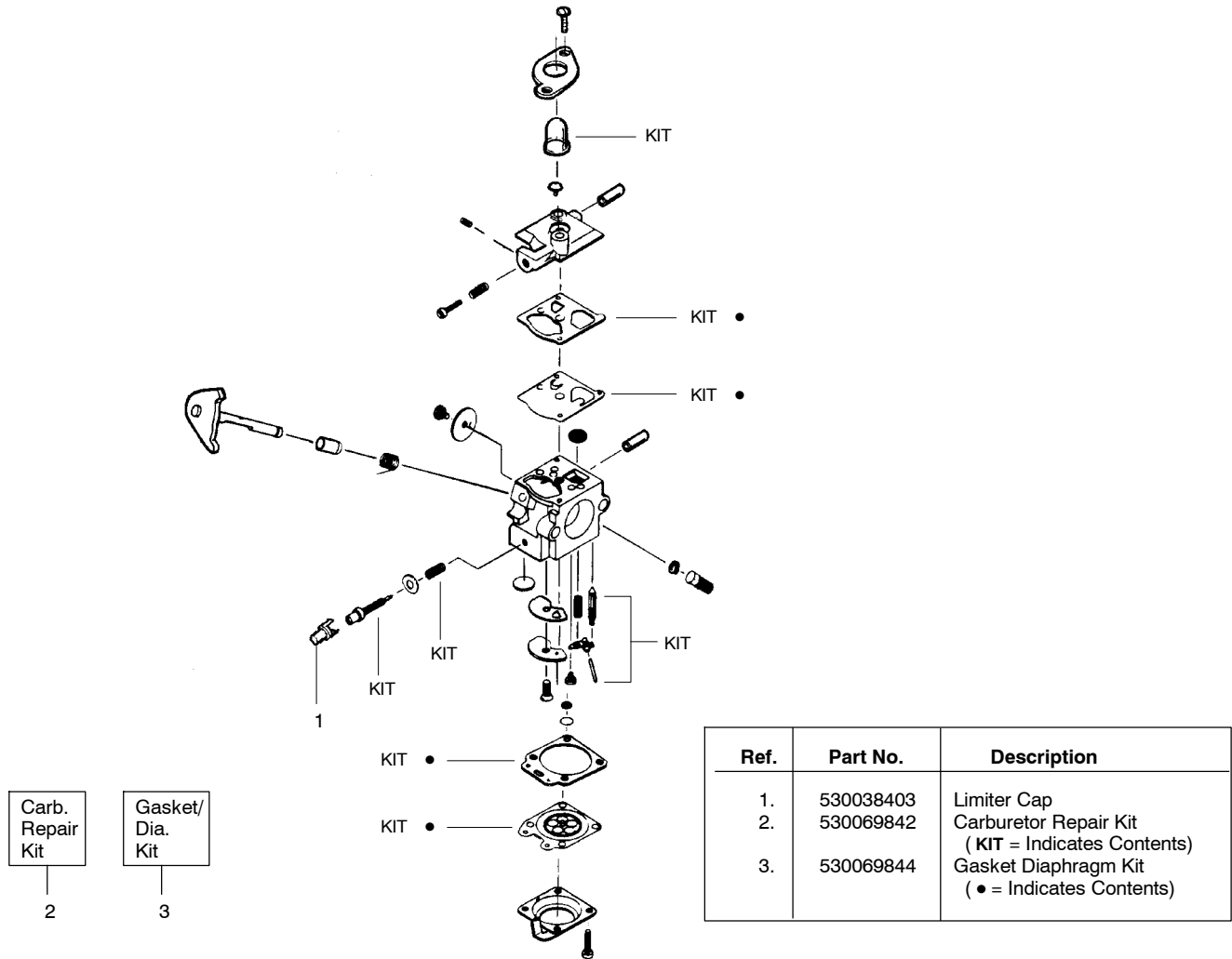


Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530071396	Kit - Muffler (incl. 2,3)	23.	530055120	Ring-Piston	45.	530071627	Assy-Crankcase (Incl. 38-40)
2.	530042088	Spring-Muffler	24.	530015162	Ret.-Piston Pin	46.	530071675	Assy-C'case & C'shaft (Incl. 37,45,46)
3.	530071391	Screen-Spark Arrestor	25.	530069945	Kit-Conn. Rod Ass'y.	47.	530054115	Assy-Flywheel
4.	530015953	Screw-Cylinder	26.	530071363	Gasket-Cylinder (Kit)	48.	530015828	Washer-Flat
5.	Champion	Spark Plug (RCJ6Y)	27.	530071731	Kit-Module Spacer & Screws	49.	530015775	Screw
6.	530012416	Cylinder	28.	530039211	Module-Ignition	50.	530053985	Retainer-Pulley
7.	530071363	Gasket-Cyl./Carb. (Kit)	29.	530016357	Screw	51.	530071536	Kit-Starter Pulley (Incl. 34)
8.	530057635	Adaptor-Carb.	30.	530047278	Assy-Switch Wire	52.	530042086	Spring-Starter
9.	530016014	Screw	31.	530015810	Screw	53.	530071527	Assy. - Fan Housing
10.	530071363	Gasket-Carb. (Kit)	32.	530027569	Handle-Starter	54.	530071363	Kit-Engine Gasket (Incl. 7,10,26,44)
11.	---	Kit - Carburetor Ass'y (WT-631)	33.	530071542	Kit - Rope	55.	530069216	Kit-Fuel Line(large)
	530071630	(CIU-W7D)	34.	530016391	Screw	56.	530069247	Kit-Fuel Line(small)
12.	530038747	Plate-Choke Mounting	35.	530027953	Coupling-Drive	57.	530016379	Retainer-Tank
13.	530035499	Shutter-Choke	36.	530015941	Retain. Ring-C'shaft	58.	530014347	Assy-Fuel Cap
14.	530052431	Box-Air	37.	530055728	Bearing-Outer	59.	530056731	Assy-Fuel Tank (Incl. cap, lines,filter)
15.	530016393	Screw	38.	530071615	Kit-C'case Seal	60.	530095646	Assy-Fuel Pickup
16.	530036569	Plate - Filter Support	39.	530032125	Bearing-Inner			
17.	530036575	Air Filter- Foam	40.	530057026	Shroud-Rear			
18.	530054414	Cover-Air Filter	41.	530015886	Screw			
19.	530015892	Screw	42.	530015810	Screw			
20.	530015852	Spacer-Choke	43.	530071363	O-Ring-C'case/Shrd (Kit)			
21.	530015254	Washer	44.	530012413	Assy-Crankshaft			
22.	530071833	Kit - Piston (Incl. 23, 24 & Pin)						

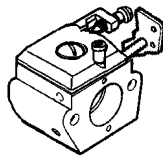
✓ = NEW PART NUMBER FOR THIS IPL

★ = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)

**Carburetor Assembly #530069754 (WA-226)**



**Kit - Carburetor Assembly No. 530071635 - WT-631**  
**Kit - Carburetor Assembly No. 530071630 - CIU-W7D**



Note: No Repair kits are available for this carburetor, please order the complete assembly part number.