

HUSQVARNA OUTDOOR PRODUCTS ITALIA

PNC	Type/ Prefix/ nd	Model	Brand
953900128 24802300B	12	VIRGINIA MH 542 (yellow covers)	McCulloch
953900129 24801400B	12	VIRGINIA MH 555 (yellow covers)	McCulloch
953900213	12	HG 17 (yellow covers)	Partner
953900180	12	HG 22 (yellow covers)	Partner
953900706	12	XLH 420 (orange covers)	Flymo

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Factory: IIQ - Valmadrera	Product Group: OP 94
Publication Number: MIPL2007_V170000003	Petrol Portable
Publication Date: 24/04/07	Sub Group 9435

FIGURE 1

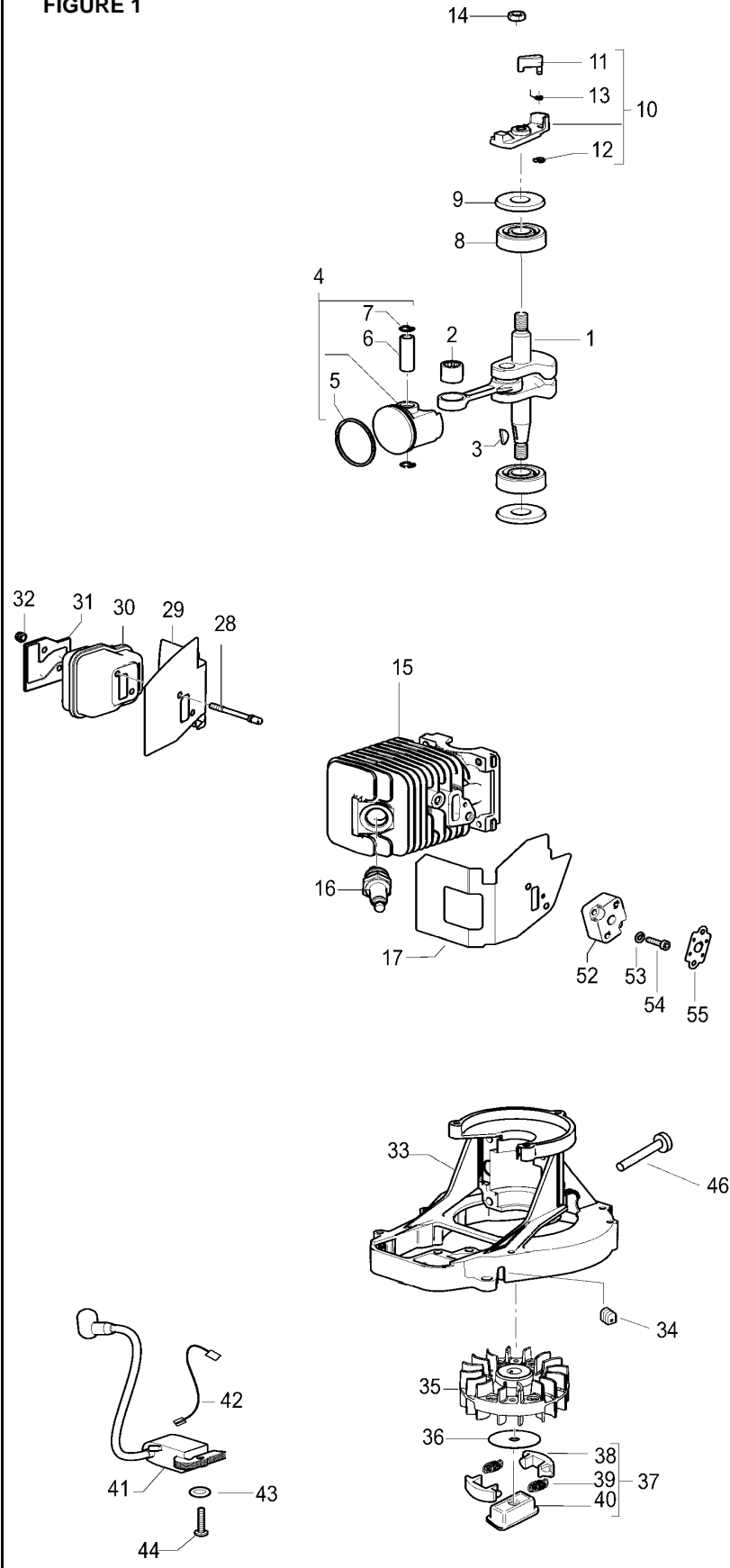
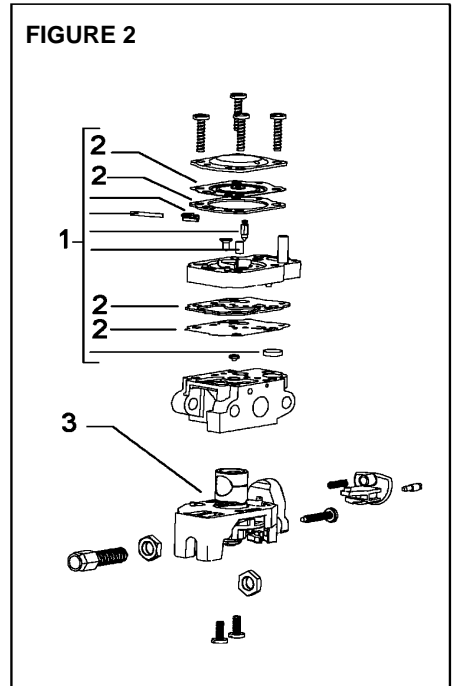


FIGURE 2



Item	P/N McC	P/N ELX	Qty	DESCRIPTION
FIGURE 1				
1	243486	538243486	1	crankshaft assy
C 2	235742	538235742	1	needle bearing 9x14x12
4	248177	538248177	1	piston kit
C 5	• 240002	538240002	1	piston ring
B 6	• 241735	538241735	1	piston pin
C 7	• 235008	538235008	2	snap ring
C 8	241594	538241594	2	ball bearing
C 9	242994	538242994	2	seal
10	243682	538243682	1	starter pawl assy
11	• 241781	538241781	1	ratchet
C 12	• 111088	538111088	1	snap ring
13	• 241782	538241782	1	spring
14	241624	538241624	1	nut M8
15	242803	538242803	1	cylinder
16	92879	538092879	1	spark plug RDJ8J
17	242860	538242860	1	cylinder spacer gasket
A 28	242037	538242037	2	muffler stud bolt
C 29	242517	538242517	1	gasket
30	242131	538242131	1	muffler
C 31	322231	538322231	1	exhaust baffle
C 32	235642	538235642	2	nut M5 self locking
33	242802	538242802	1	engine carter
34	242895	538242895	1	wire grommet
35	243773	538243773	1	flywheel
36	241604	538241604	1	clutch dust shield
B 37	241793	538241793	1	clutch assy
38	• 241743	538241743	2	clutch shoe
A 39	• 241794	538241794	2	clutch spring
40	• 241789	538241789	1	clutch rotor
41	243524	538243524	1	ignition coil
42	241630	538241630	1	ignition cable/ switch
43	235248	538235248	2	washer d. 5x10x1
C 44	235806	538235806	2	screw M5x20
46	227565	538227565	4	screw 5x25-12,9
50	111057	538111057	2	screw 10-24
C 52	242287	538242287	1	carb. Spacer
53	235248	538235248	2	washer
54	242174	538242174	2	screw
55	242325	538242325	1	carb.-spacer gasket
56	FIGURE 2			
57	243664	538243664	1	air filter housing
58	235248	538235248	2	washer
59	235808	538235808	2	screw M5x50
C 61	241652	538241652	1	air filter
62	242742	538242742	1	air filter cover (yellow)
	243590	538243590	1	air filter cover (orange)
63	218644	538218644	2	screw

Item	P/N McC	P/N ELX	Qty	DESCRIPTION
FIGURE 2 - ZAMA				
C -	242498	538242498		carburettor
B 1	• 249803	538249803	1	carburettor repair kit
A 2	•• 249802	538249802	1	diaphragm+gasket kit
3	249804	538249804	1	Cover set. Rotor

Item	P/N McC	P/N ELX	Qty	DESCRIPTION
FIGURE 2 - WALBRO				
C -	-	-	1	carburettor
1	• 247955	538247955	1	repair kit K20 WYJ
2	• 247956	538247956	1	gasket kit D20 WYJ

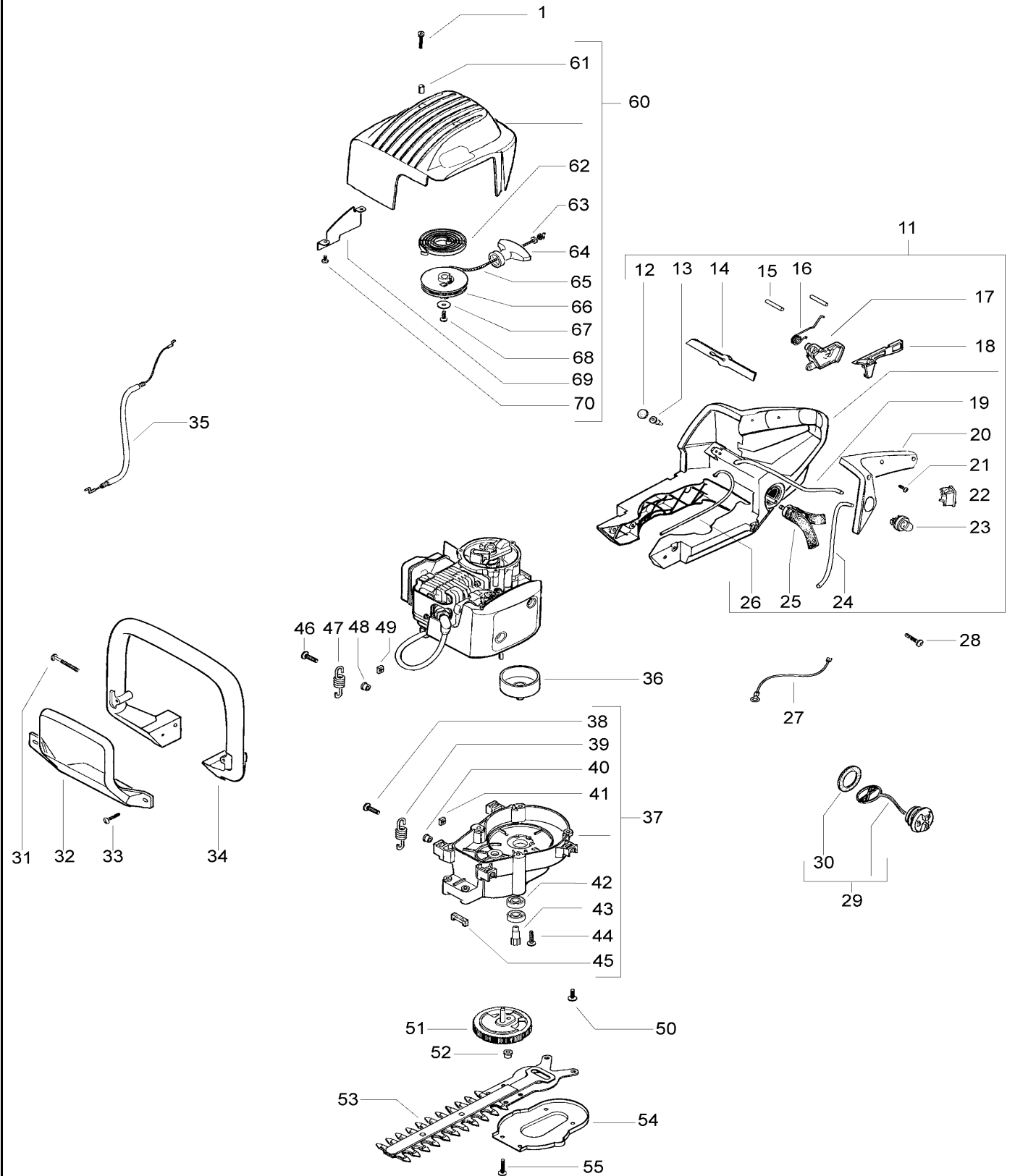
A=ALTA ROTAZIONE
 B=MEDIA ROTAZIONE
 C=ALTA ROTAZIONE
 NUOVI CODICI

A=HIGH MOVING
 B=MEDIUM MOVING
 C=SLOW MOVING
 NEW P. NUMBERS

A=HAUTE DEMANDE
 B=MOYENNE DEMANDE
 C=BASSE DEMANDE
 NOUVELLES REFERENCES

A=GROBE NACHFRAGE
 B=MITTELMAESSIGE
 C=WENIGE NACHFRAGE
 NEU CODEX

FIGURE 3



Item	P/N McC	P/N ELX	Qty	DESCRIPTION
FIGURE 3				
1	241963	538241963	3	screw M4x22
C 11	243363	538243363	1	rear handle assy
C 12	• 241717	538241717	1	valve felt
C 13	• 235658	538235658	1	valve duckbill
14	• 241709	538241709	1	cable holder
15	• 241762	538241762	2	pin d.4x25,5
16	• 241637	538241637	1	spring
C 17	• 241635	538241635	1	throttle rigger
C 18	• 241636	538241636	1	safety lever
B 19	• 241777	538241777	1	mix pipe
20	• 243332	538243332	1	half handle left
21	• 240862	538240862	3	screw - self threading 4x18
C 22	• 242439	538242439	1	switch
C 23	• 224242-01	538022424	1	primer
B 24	• 241776	538241776	1	primer pipe
A 25	• 240452	538240452	1	pick up
B 26	• 241775	538241775	1	tube mix
27	241867	538241867	1	ground cable
28	111117	538111117	2	screw 10-14x1"
B 29	240865	538240865	1	fuel cap assy
C 30	• 235510	538235510	1	o-ring
31	219883	538219883	4	screw 10-14x1,69
32	241654	538241654	1	front handle protection
33	111117	538111117	2	screw 10-14x1"
34	241868	538241868	1	front handle
C 35	243251	538243251	1	gas cable
C 36	241771	538241771	1	clutch drum
37	249863	538249863	1	gear box assy
38	• 217936	538217936	2	screw 10-24x0,75
C 39	• 242307	538242307	2	spring
40	• 241765	538241765	2	bushing
41	• 218005	538218005	2	square nut 10-24
42	• 235897	538235897	2	ball bearing 10x26x8 (6000-2RS1)
43	• 225007-01	538225007	1	gear
44	• 218644	538218644	2	screw 10-14x0,75
45	• 241633	538241633	1	dust shield
46	217936	538217936	2	screw 10-24x0,75
C 47	242307	538242307	2	spring
48	241765	538241765	2	bushing
49	218005	538218005	2	square nut 10-24
50	227568	538227568	4	screw M4x20
C 51	243657	538243657	1	blade gear
B 52	242521	538242521	1	bushing
C 53	242458	538242458	1	17" blade assy
C 53	242584	538242584	1	22" blade assy
54	241761	538241761	1	gear box cover
55	111117	538111117	6	screw 10-14x1"

Item	P/N McC	P/N ELX	Qty	DESCRIPTION
60	243665	538243665	1	cover assy (yellow)
	243754	538243754	1	cover assy (orange)
61	• 241617	538241617	3	bushing 5x10
B 62	• 241619	538241619	1	starter spring
63	• 235612	538235612	1	washer d.4x9x0,8
64	• 241778	538241778	1	starter's handle
A 65	• 241746	538241746	1	starter rope
B 66	• 241620	538241620	1	starter pulley
67	• 241703	538241703	1	washer d.4x16x0,8
68	• 240862	538240862	1	screw - self threading 4x18
69	• 241758	538241758	1	air conductor
70	• 111069	538111069	2	screw 8x16x0,375

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